



Self-Actuated Temperature Regulator RT-1009 Series

FEATURES

1. Large two-ply, seamless bellows used for long life and extra power.
2. Valve can alternately be manually positioned or thermostatically operated.
3. Over-temperature protection is standard feature.
4. Chevron "Lifetime" stem packing made of Teflon* or ETP Rubber U-Cup for water service.
5. Quick-detach valve stem construction permits easy valve change.
6. Sturdy construction with cast iron frame.
7. High quality indicating thermometer on regulators RT-1009-B1 and RT-1009-C1
8. Variety of sensing bulb forms and materials. (See inside pages).
9. Valves in wide range of sizes, actions, styles, materials, etc. for many types of service. (See inside pages).
10. Capillary selection (See inside pages).
11. Setpoint adjustment wheel.

*Registered Tradename of DuPont Company.

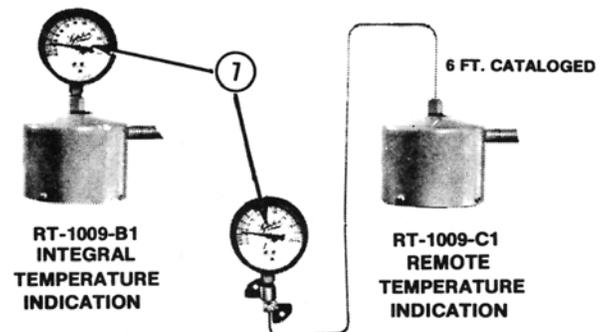
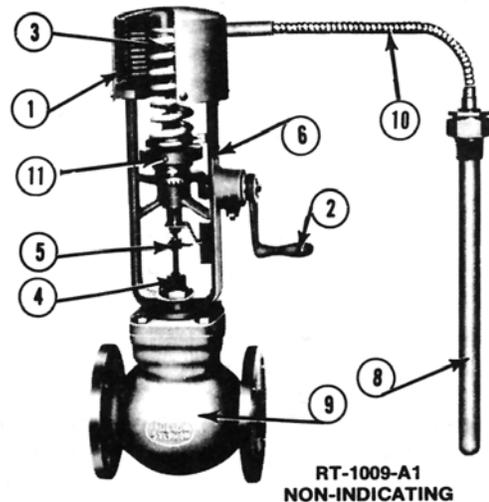
GENERAL

Without need for external power, Robertshaw Self-Actuated Temperature Regulators (SATR) offer final control of the temperature of a liquid, an air space or flow, or gas flow for domestic, equipment, process, space, etc. on heating or cooling service.

The SATR sensing bulb is installed in the medium being controlled while the SATR valve is located on the supply line of the medium used as the heating (steam, hot water) or cooling (water, ethylene glycol, brine) agent. The SATR regulates the heating or cooling medium flow to maintain the desired temperature at the sensing bulb location. Robertshaw SATR are usually cataloged to detail the two-way direct acting (close on temperature rise) type valves for heating service. Two-way reverse-acting (open on temperature rise) and three-way valves are equally available for cooling service.

The cataloged Robertshaw SATR series offers a selection of: **Throttling bands, Temperature Indication, Fail-safe** to prevent overheating, **Manual Positioning** in addition to automatic control, **Corrosive atmosphere resistant type, Small overall size and instantaneous heat exchanger service.**

Most cataloged Robertshaw SATR specifications are starting points from which many alternates to cataloged capillary, sensing bulb, separable well and valve may be FURNISHED TO MEET YOUR SPECIFIC application's needs.



With Manual Override
 Sizes 1/4" - 4"

HOW TO ORDER

1. Quantity
2. Size
3. Series number
4. Setpoint and/or setpoint range
5. Capillary specs
6. Sensing bulb specs
7. Valve type, action, ends, etc.
8. Other features
9. Shipping & invoicing instructions

RT-1009 SERIES

The RT-1009 series is an extension of the RT-1003 series. It is a workhorse design suitable for most applications as is the RT-1003 series. It is especially designed for those applications where a fully opened or a fully closed valve (or full by-pass or cooling flow) is desirable regardless of the setpoint or the temperature at the sensing bulb. The RT-1009 series stem can be manually cranked up or down to obtain the desired valve position on either a two-way or three-way valve. When automatic (thermostatic) control, at the previous setpoint setting is again desired, the stem can be cranked back to where the stem pointer indicates "THERMOSTATIC." The RT-1009 series has a hand wheel for setpoint adjustment that is completely independent of the manual override crank.

VALVE SIZING

Valve sizing is critical to control and life of regulator.

Use Robertshaw's "FLO-RULE" Valve Sizing Slide Rule and valve Cv chart or contact our representative or factory.

(Continued next column)

The application requirement can frequently be satisfied by one or two sizes smaller valve than the supply pipeline size.

Note 1 - IMPORTANT - If valve seat leakage can cause a problem or a hazard, the following should be taken into account. Maximum leakage of new valves: single-seated Types A, WA - 0.05% of full open valve capacity; single-seated balanced Types MA, MAS - 0.01% of full open valve capacity; double-seated Type FA - 0.5% of full open valve capacity; single seated Type WD - 1% of full open valve capacity. This leakage will usually increase somewhat as the valve seats wear in service.

Note 2 - IMPORTANT - Damage to or failure of the thermal element with loss of charge will ordinarily result in the regulator going to the "cold" position. The valve stem moves "up" (toward the bellows) - thus a "direct-acting" valve will fully open, a "reverse-acting" valve will close, and a 3-way valve will open the bottom port.

For cataloging and pricing purposes, regulators RT-1009-A1, B1, C1 are detailed with direct-acting valves for heating service, 8 ft. capillary (copper tube/ brass armor), 12B type (threaded bushing) copper sensing bulb,

brass frame and other non-listed parts of non-ferrous metals. Alternate specifications are available.

Valve size, Inches	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4
Valve type, Direct acting (closes with rising temperature at bulb)	Single-Seated			Single-Seated, Balanced				Double Seated, Semi-Balanced			
	A	A	A	MA	MA	MA	MA	MA	FA	FA	FA
End Connections	1/2" Screwed Unions			Screwed Unions				Flanged (125 lbs. ANSI)			
Valve trim (poppets and seats), material	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.
Valve stem (highly finished), material	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.	S. S.
Stem packing (spring loaded chevrons)	Teflon	Teflon	Teflon	Teflon	Teflon	Teflon	Teflon	Teflon	Teflon	Teflon	Teflon
Valve body material	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze	Bronze	Cast Iron	Cast Iron	Cast Iron	Cast Iron
Body rating, pounds	225	225	225	250	250	250	250	175	175	175	175
Pressure drop limit, psi (For higher pressures, consult our representative)	125	125	125	250	250	250	250	100	65	55	40
Full open Cv	1.0	1.6	2.1	9.5	13.0	18.6	26.0	47.8	82.5	130.0	226.0

Adjustable Ranges:

The RT-1009 series is available with any of the ranges listed below. The range should be selected so that the setpoint falls within the upper third of the range span.

Setpoint Adjustment Range	Matching Setpoint Temperature Indication
5° - 35° F.	-60° - + 80° F.
25° - 65° F.	-40° - +110° F.
45° - 85° F.	-10° - +130° F.
70° - 110° F.	10° - 160° F.
100° - 145° F.	30° - 195° F.
110° - 155° F.	40° - 205° F.
150° - 190° F.	80° - 245° F.
160° - 200° F.	100° - 240° F.
185° - 225° F.	130° - 265° F.
195° - 230° F.	130° - 280° F.
220° - 260° F.	160° - 310° F.
240° - 280° F.	170° - 330° F.
255° - 295° F.	180° - 350° F.

ALTERNATES INCLUDE

Capillary:

- Length* 1 ft. to 50 ft. or more
- Materials* Copper tube with brass armor (standard) or 304 stainless steel tube with SS braid

Sensing Bulbs:

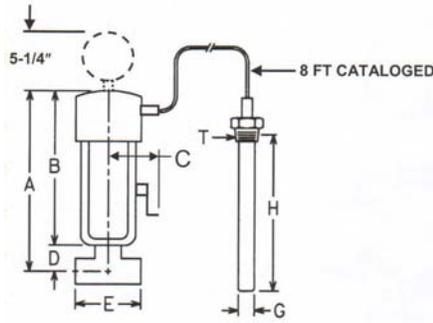
- Type 12B* Copper (standard)
- Type 12BP* 316 stainless steel
- Type 12B or 12BP* with "dead extension"
- Type 54* Copper, externally finned, Plain (54A) Bushed (54J) Flanged (54K)

- Type 6* Plain for open vessels, Copper with copper tube and brass armor (6A) 316 SS with 304 SS tube and no braid (6AP)

Separable Wells (for sensing bulb protection or ease of removal):

- Materials* 316 SS
- Type GA or GA with lagging extension*..... Mounting thread one size larger than bulb size
- Type GB* Mounting thread same size as bulb size

Valves: Types A, FA, MA, MAS, WA, WD as illustrated



**RT-1009 Series
Dimensions, Shipping Weights and Sensing Bulb Sizes**

Valve Size, Inches	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4
Direct-Acting Valve, Type	A	A	A	MA	MA	MA	MA	MA	FA	FA	FA
A	15-1/16	15-1/16	15-1/16	16-15/16	16-15/16	17-1/8	17-5/8	18-7/16	18-1/4	18-9/16	19-5/16
B	13-1/2	13-1/2	13-1/2	13-1/2	13-1/2	13-1/2	13-1/2	13-1/2	13-1/2	13-1/2	13-1/2
C	6-1/8	6-1/8	6-1/8	6-1/8	6-1/8	6-1/8	6-1/8	6-1/8	6-1/8	6-1/8	6-1/8
D	1-9/16	1-9/16	1 9/16	3-7/16	3-7/16	3-5/8	4-1/8	4-15/16	4-3/4	4-3/4	5-13/16
E	4-3/4	4-3/4	4-3/4	6-15/16	7-1/8	7-1/2	8-1/2	7	7-3/4	8-5/8	10-1/4

Regulator No.	Shipping Weight, Lbs.										
RT-1009-A1,B1,C1	33	33	35	37	40	45	50	85	105	130	160

Standard bulb for temperature ranges beginning at 120°F. or above.

G	1	1	1	1	1	1	1	1	1	1	1
H	11	11	11	11	14	14	18	18	14	18	18
T*	1	1	1	1	1	1	1	1	1	1	1

****Standard bulb for temperature ranges beginning below 120° F.**

G	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4
H	18	18	18	18	20	20	24	24	20	24	24
T*	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4	1-1/4

* Standard pipe thread.

** Bulb sizes for ranges beginning below 120° F. are necessary to provide "cross ambient" charge. This assures operation with ambient temperatures either above or below the control setting. Under some conditions, smaller bulbs may be used with lower ranges. If the larger bulb cannot be used, consult the factory or nearest representative.

SATR VALVES FOR RT-1009 SERIES

(See Valve spec sheet for full details)

Two Way			Three Way	
<p>Style A Union Ends Single Seated Unbalanced Bronze Body SS Trim Direct Acting Sizes 1/4" – 1" Reverse Acting Sizes 1/4" – 1-1/2"</p>	<p>Style MA Single Seated Fully Balanced Direct Acting only SS Trim MA Sizes 3/4" – 1-1/2" Union Ends Bronze Body MA Size 2" Flanged Bronze or Cast Iron Body MAS Sizes 1" – 2" Flanged Steel Body MAS Sizes 3/4" – 1-1/2" Threaded Ends Steel Body</p>	<p>Style FA Double Seated Semi-Balanced Reverse Acting: 3/4" – 1-1/2" Bronze Unions, Bronze Body Bronze or Monel Trim Reverse Acting: 2" Flanged, Bronze Body Bronze or Monel Trim Reverse Acting: 2" Flanged, Cast Iron Body Bronze or SS Trim Reverse Acting: 2-1/2" – 4" Flanged, Bronze Body Monel Trim Reverse acting: 2-1/2" – 4" Flanged, Cast Iron Body SS Trim Direct Acting: 2-1/2" – 4" Flanged, Cast Iron Body SS Trim</p>	<p>Style WA Union Ends (2) Threaded End (Bottom) Unbalanced Sizes 1/2" – 1-1/2" Bronze Body SS Trim</p>	<p>Style WD Balanced Sizes 2" – 2-1/2" Flanged Bronze Body Bronze Trim</p>



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